

# CNC 9x9 AUTOGAUGE



CNC 9x9 is a simple-to-use 9 bend, single axis system with IN/MM conversion and bend allowance.

CNC9x9 was developed as a low cost solution to be used with Automec's series of backgauges for pressbrakes. The control carries a 2 year warranty.



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# CNC 9x9 AUTOGAUGE CONTROL

## THE ECONOMICAL ALTERNATIVE



The CNC 9x9 coupled with the Autogauge series of Automec backgauges gives the user an economical solution for single axis backgauge applications.

The system can be used for single bend “go to” positioning or a sequence of up to 9 bends with up to 9 repeats of identical bends can be programmed.

The CNC 9x9 retains the same speed, accuracy, and repeatability as provided by Automec’s higher end controls at a more affordable price. The system features bend allowance and inch/mm conversion.

CNC 9x9 was developed as a low-cost solution to be used with Automec’s Autogauge line and can be ordered with most Automec backgauges. (See quote form for details.)

## FEATURES

- **Operator** can display backgauge position, bend number, and cycles per bend.
- **Error message** appears when unattainable dimensions are entered.
- **Gauge Offset**—all backgauge dimensions can be offset  $\pm .999$ ” with one data entry.
- **2-year control warranty**



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## TECHNICAL SPECIFICATIONS

9 bends per job  
9 cycles per bend  
Bend allowance  $\pm .999$ ”  
.001” resolution  
1/2” LCD display  
In/mm conversion  
Tactile feel pushbuttons  
5 year flash memory backup  
Control size:  
Height 8-1/3” x Width 10” x Depth 2-1/4”  
Input power:  
115 VAC  $\pm 10\%$  50/60HZ, 1A MAX

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