

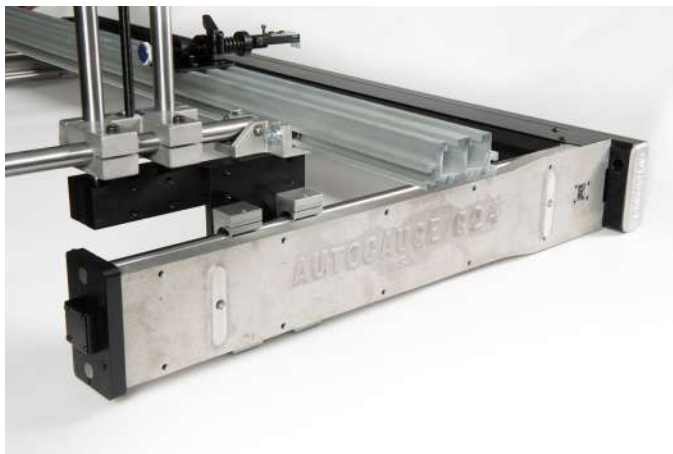
G24 SERIES 24" TRAVEL AUTOGAUGES

The G24 series is designed for applications where 24" of front to rear travel is desired. Each system features Automec's DC motor drive which is backed up by an electro-mechanical disc brake once the backgauge reaches position. This drive system is known for its high reliability and holding force.



| MODEL | A |
|----------------------------|----------|
| Holding Force | 200 lbs. |
| # of Drives | 1 |
| Weight | 200 lbs. |
| Overall Height | 26" |
| Overall Depth | 42" |
| Overall Width | 16" |
| Gauge Bar Length | 3' |
| Positioning Speed | 600 IPM |
| Gauge Travel | 24" |
| Repeatability | ±.002" |
| Vertical Height Adjustment | 10" |
| Recommended Width | Up to 4' |

The A compact gauge for press brakes with 12" to 42" between sideframes. This unit is available with a 3' gauge bar for light applications.



| MODEL | BP | HD/P |
|---|------------|------|
| Holding Force | 400lbs. | |
| # of Drives | 2 | |
| Weight | 300 lbs. | |
| Overall Height | 26" | |
| Overall Depth | 42" | |
| Overall Width | 40" | |
| Gauge Bar Length | 7' | |
| Positioning Speed | 600 IPM | |
| Gauge Travel | 24" | |
| Repeatability | ±.002" | |
| Vertical Height Adjustment | 10" | |
| Recommended Pressbrake Side frame Width | 5' to 8'6" | |

The P models are required for Amada, Promecam, and other brakes in which the rear bed clearance is less than 7". This low-profile backgauge bolts right to the die rail.



82 CALVARY STREET
WALTHAM, MA 02453-5918

Telephone: 781-893-3403x1 • Fax: 781-899-5708
E-mail: sales @automec.com

WEBSITE: WWW.AUTOMECC.COM



| MODEL | B |
|--|------------|
| Holding Force | 400lbs. |
| # of Drives | 2 |
| Overall Height | 26" |
| Overall Depth | 42" |
| Overall Width | 40" |
| Gauge Bar Length | 7' |
| Positioning Speed | 600 IPM |
| Gauge Travel | 24" |
| Repeatability | ±.002" |
| Vertical Height Adjustment | 10" |
| Recommended Pressbrake Sideframe Width | 5' to 8'6" |

The B is Automec's most popular model. Ideal for pressbrakes with up to 8'6" between the sideframes.



| MODEL | HD |
|--|-----------|
| Holding Force | 400lbs. |
| # of Drives | 2 |
| Overall Height | 26" |
| Overall Depth | 42" |
| Overall Width | 77" |
| Gauge Bar Length | 11' |
| Positioning Speed | 600 IPM |
| Gauge Travel | 24" |
| Repeatability | ±.002" |
| Vertical Height Adjustment | 10" |
| Recommended Pressbrake Sideframe Width | 9' to 14' |

The HD heavy-duty offers more rigidity for larger pressbrakes or when progressive die set-ups are used.